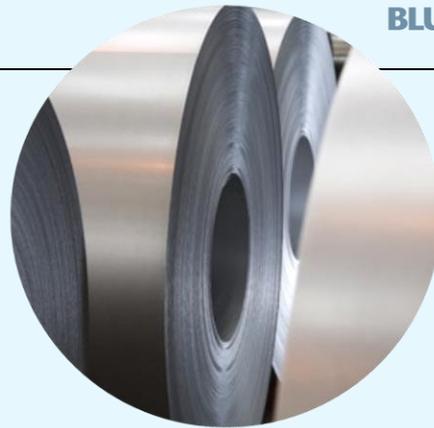


Uncoated Steel – Cold Rolled

Data Sheet



April 2019. This literature supersedes all previous issues



CA85T-G steel

General Description

Cold-rolled steel with a guaranteed minimum hardness of 85 HRB suitable for flat blanking

Typical Uses

Seals, washers, brackets, and hinges

Australian and International Standards

AS/NZS 1595:1998

ISO 9001: 2015 Quality System Certified

Guaranteed properties of steel base

Mechanical properties	Guaranteed value
Yield Strength, MPa (transverse tensile)	-
Tensile Strength, MPa (transverse tensile)	-
Elongation on 80mm	-
Hardness HRB	85 min
Hardness HR30T	73 min

Chemical composition of steel base

Chemical properties	Guaranteed maximum %
Carbon - C	0.15
Manganese - Mn	0.60
Phosphorus - P	0.04
Sulphur - S	0.04

Dimensional capabilities

Thickness range (mm)	Maximum width (mm)
0.40 – 3.20	1550

Notes: Not every combination of thickness and width may be available. Supply conditions may be subject to dimensional restrictions and are subject to BlueScope Sales and Marketing confirmation. Slitting and shearing available on request from BlueScope Sales Offices. For requirements outside the standard product range please contact your local Sales Office.

Supply conditions

Attribute	Normal	Optional
Surface Condition	As-Cold Rolled	-
Surface Treatment	Oiled	Not Oiled
Branding	Not Branded	-
Tolerance – Thickness	Class A	-
Tolerance – Width and Length	Class A	Class B
Tolerance - Flatness	Class A	-
Edge Condition	Mill Edge	Trimmed Edge

Important Notes: Optional supply conditions may be subject to dimensional restrictions

Fabricating performance

Method	Rating
Bending	1
Drawing	NR
Pressing	NR
Roll Forming	1
Welding (design must allow for some strength reduction near welds)	5
Painting Pre-treatment	5

Where: 1 = Limited to 5 = Excellent or NR = Not Recommended

The ratings in this table are general indicators only, given as a guide to fabricating performance.

Important information

Material should be used promptly to avoid the possibility of a storage related corrosion. Oiling improves corrosion resistance, but oiled product should be used within three months.

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To ensure you have the most current Data Sheet

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For more information contact Steel Direct



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